



# Transjet Opaque

For cotton, polyester & poly / cotton blends

**A CUTTABLE TRANSFER FILM FOR DARK-COLORED FABRICS, FOR USE IN MOST INKJET PRINTERS USING OEM'S AND DYE-PIGMENTED INKS**

## Printing:

- Use the Multi-Function Tray (if applicable).
  - > Air all sheets on both edges to make sure they are loose.
  - > Do not stack more than 10 sheets at a time.
- Do NOT use Mirror Image Setting so image will read correctly after application.

## Printer Media Setting Quality:

Epson: Plain Paper Normal  
HP: Plain Paper Normal  
Canon: T-shirt Transfer Normal

## Pressing:

*Note:* (1) A conventional home iron will not provide a satisfactory image transfer.  
(2) For a high-gloss finish, use the Digital Gloss Sheet instead of the silicone sheet or Kraft Paper.

- Set temperature to 350°F to 375°F.
- Set at light pressure (approximately 20 lbs. of pressure).
- Cut the image out completely as there is no need to leave a border.
- Peel the transfer film off of the 1 Step® Transjet Opaque paper by tearing one of the sides slightly. If using a vinyl cutter, then weed the excess material of the paper and use a transfer tape to lift the image.
- Position transfer film on fabric, image facing up, and place a silicone sheet facing down onto the image. If a matte transfer is desired, we recommend the use of the 1 Step® Kraft Paper.
- Press for 12 seconds.
- Peel the cover sheet after 10 seconds or when cold.

## Washing:

- Wait 24 hours before using or washing the garment for the first time.
- Turn garment inside out. Machine wash in warm or cold water.
- Do not use fabric softener or bleach
- Tumble dry on low setting.
- Do not leave the garment in the washer.
- Do not line dry.
- Do not use iron on imaged area.
- Do not dry clean.

**IMPORTANT:** Please keep your 1 Step® Transjet Opaque paper in the plastic bag until actual use. This will prevent moisture from forming. Close the bag after each use.